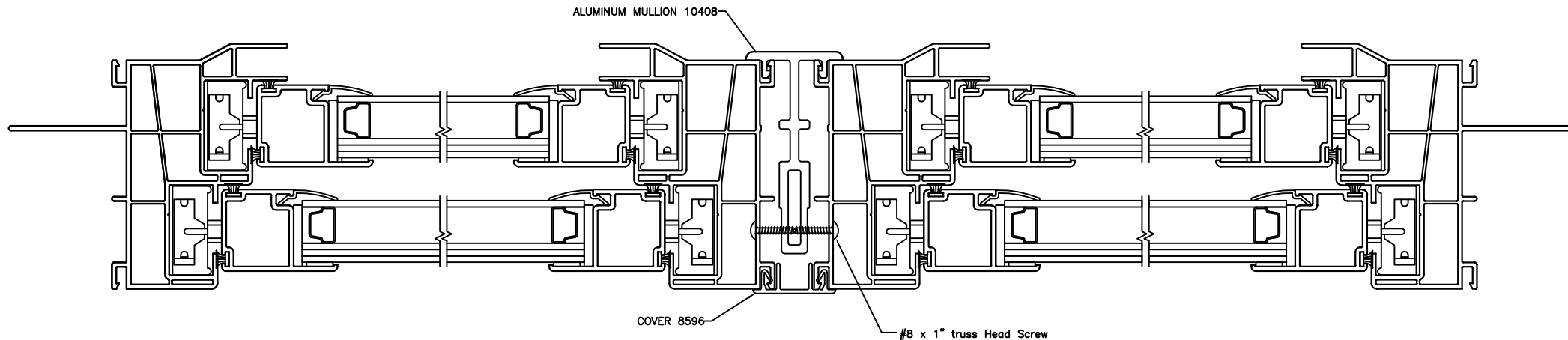
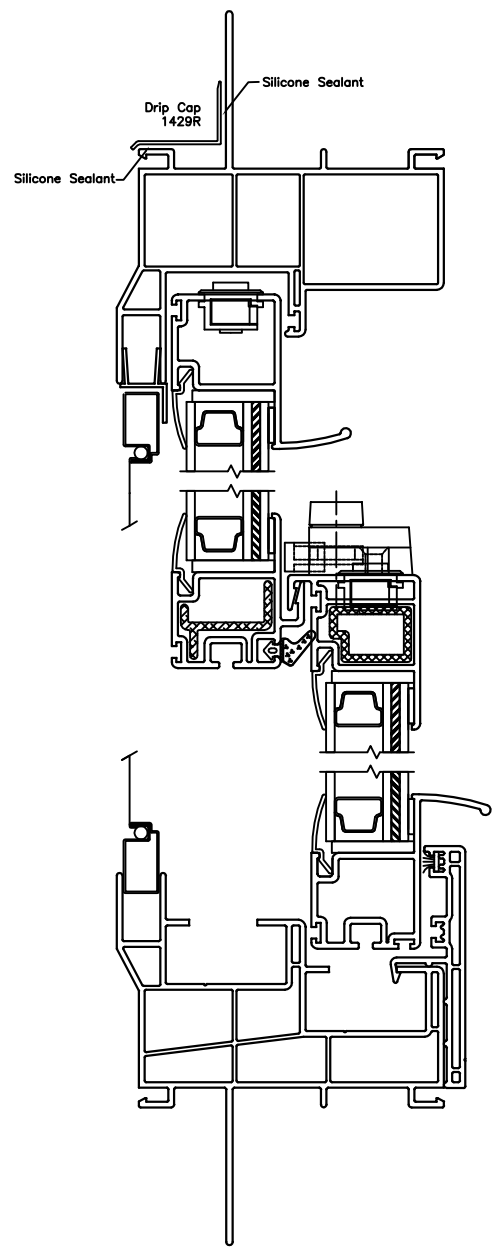
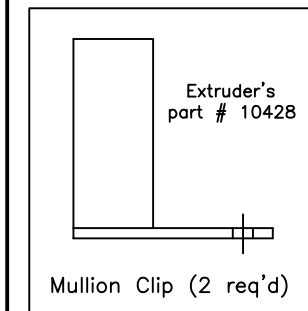


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Mulling Prep Instructions:

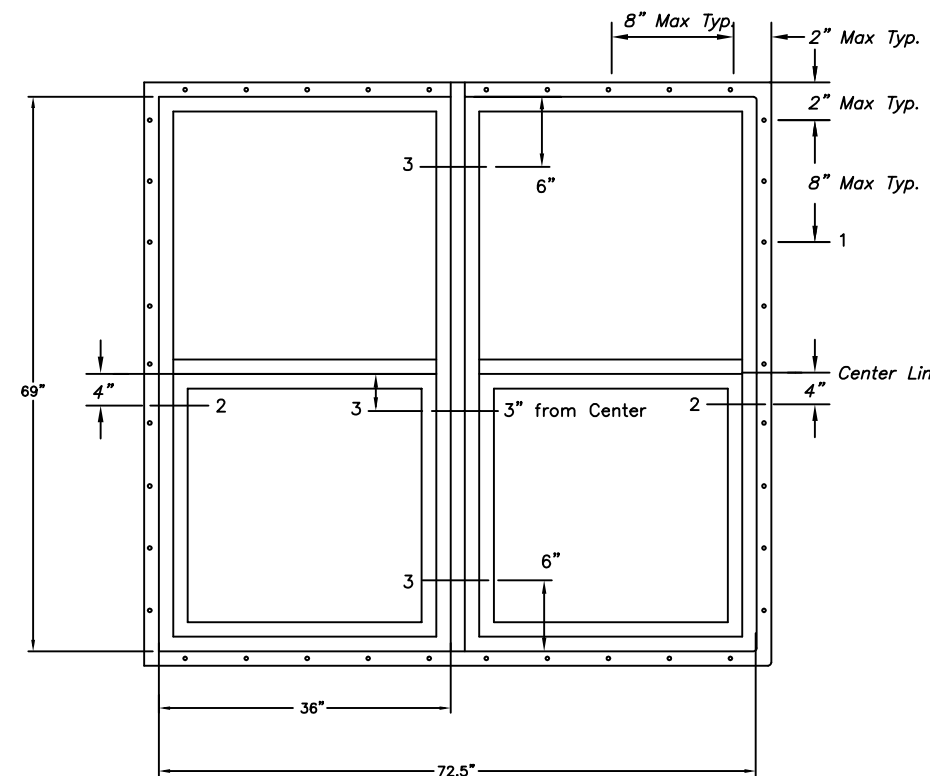
1. Determine inside, and outside of windows to be mulled.
2. Remove opposing nail fins located on vertical jambs.

Mulling Instructions:

1. Place windows side by side in a vertical position.
2. Apply a large bead of sealant on vertical jambs, 1" in from inside surface.
3. Apply sealant in the vertical grooves, outside surface, where mullion will snap-in.
4. Snap-in Aluminum Mullion #10408, as shown in assembly.
5. At locations shown in Fastener Detail, drill 1/8" pilot holes (centered) in vertical balance pockets of both windows. Do not install screws thru clips, at this time.
6. Drill 3/8" holes thru first wall of vinyl, fill each hole with sealant.
7. Install #8 x 1" P.T.H. screws, refill holes with sealant and snap on buttons.
8. Snap on Vinyl Mullion Cover #8596, as shown in assembly.

Field Installation Instructions:

1. At mullion top and bottom, fill open areas with sealant.
2. Slide Mullion Clips into mullion interior cavities, top and bottom.
3. At top exterior of unit, apply a large bead of sealant to the top of both windows.
4. Apply vinyl drip cap #1429R and staple to fin.
5. Clip Fasteners: install 2 per clip - #10 x 1 3/4" P.P.H. screws.

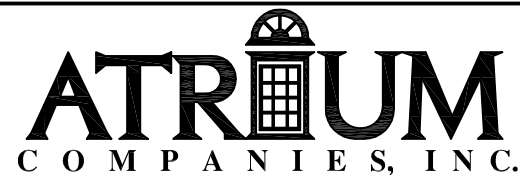


ANCHORING LOCATIONS

OVERALL FRAME DIMENSION	DESIGN PRESSURE (PSF)	
	POSITIVE	NEGATIVE
72.5" X 69"	+50.0 PSF	-50.0 PSF

TITLE: 55 D.H. IMPACT ADW-13 55 DH Mulling Instructions			
ALLOY:	TEMPER:	EST. AREA In: XXXXX EST. AREA cm: XXXXX	TOLERANCES: X.XX = +/- X.XX X.XXX = +/- X.XXX X.X DEG = +/- X.X DEG
MATERIAL:	SCALE: 1=1	EST. WEIGHT IN lb./ft.: XXXXX EST. WEIGHT IN kg./m: XXXXX	SHEET SIZE: ANSI B
DRAWN BY: RI	APPROVED BY:	DATE: 2-25-08	DRAWING TYPE OR DIE #: 55 DH TWIN Sheet 1/1

REVISIONS			VERTICAL SECTION	ECN #
NO.	DATE	DESCRIPTION	CHG'D BY	ECN-2006-0996 (Initial Issue)
X	X-XX-XXXX	XXXXXXXXXXXXXXXXXXXX	XXXXXX	ECN-XXXX-XXXX



MANUFACTURING LOCATIONS:

ADW-13