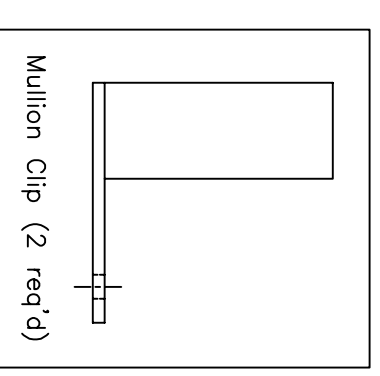
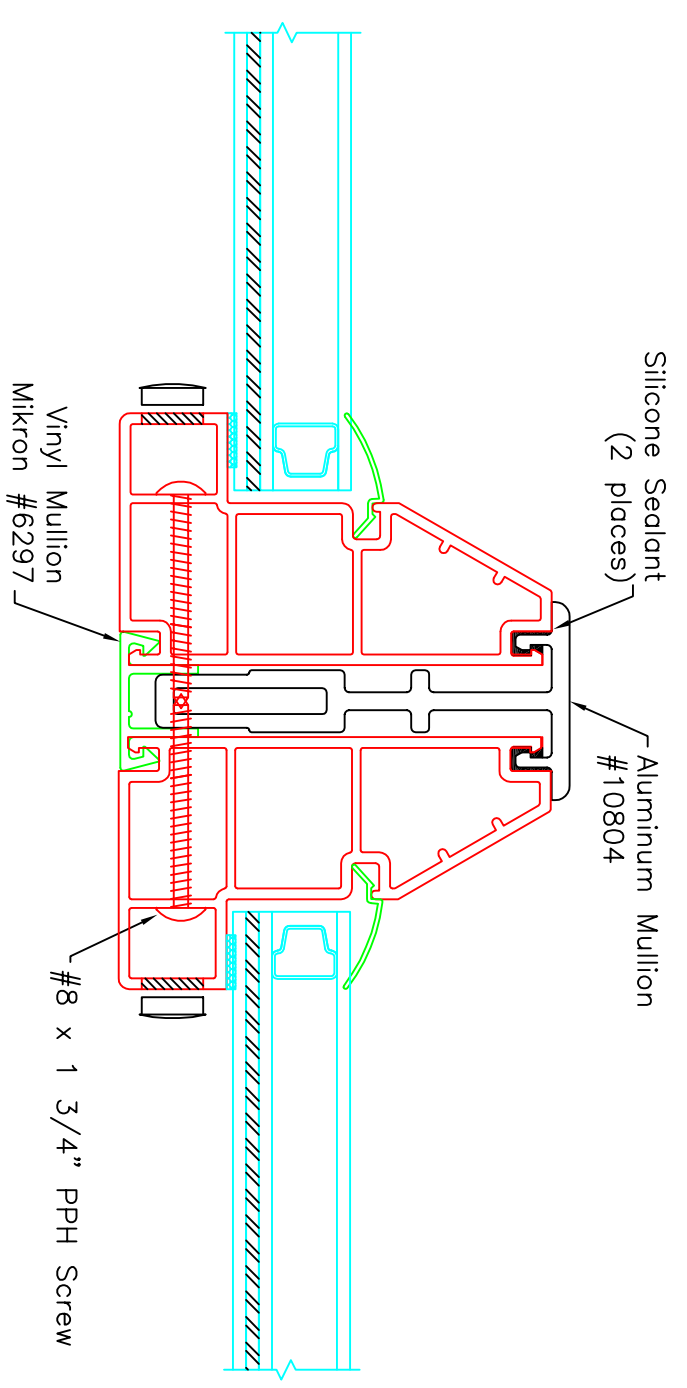
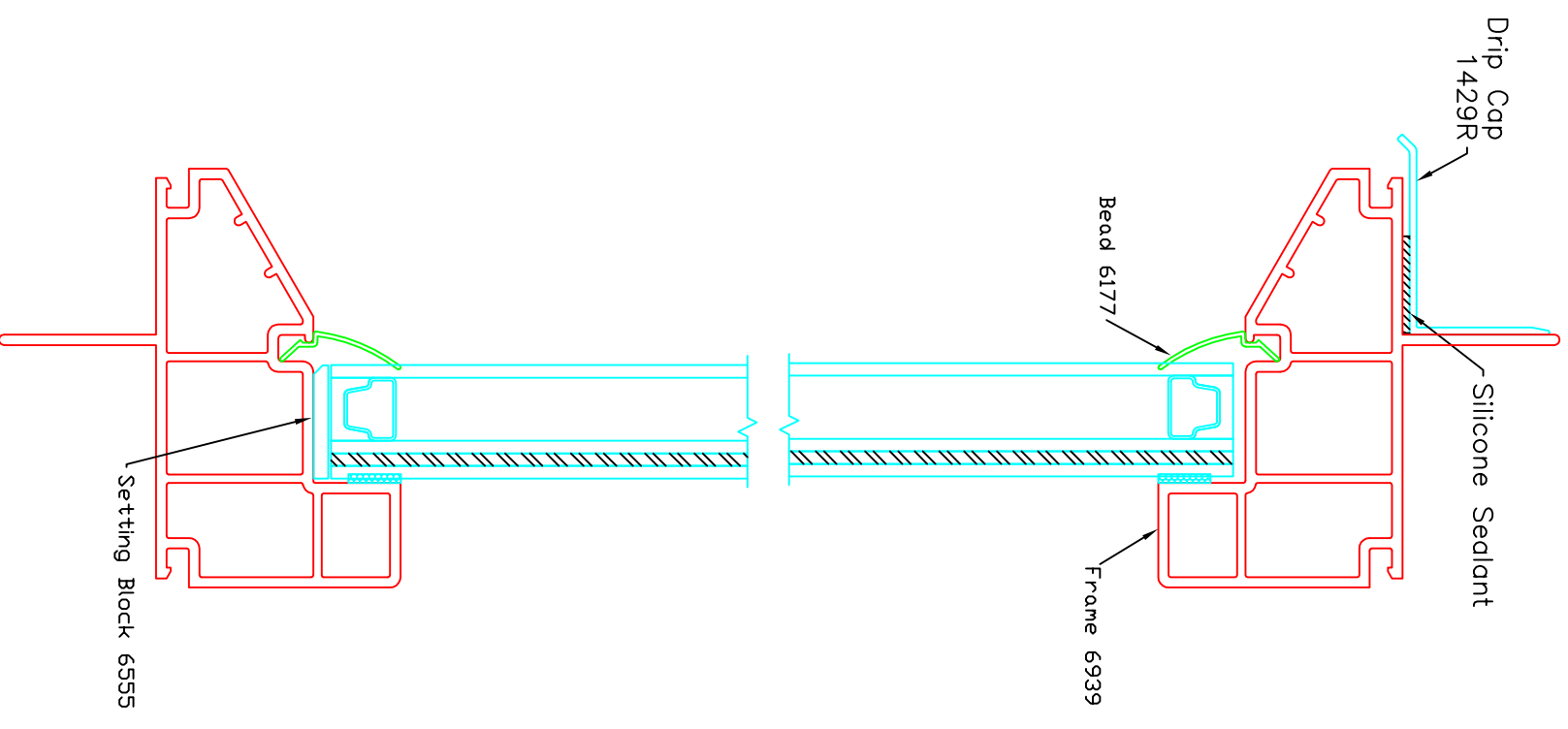


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**Mulling Instructions:**

1. Determine inside, and outside of windows to be mulled.
2. Lay units on a flat surface, or saw horses, outside surface up.
3. Remove opposing nail fins located on vertical jambs.
4. Apply a large bead of sealant to the center of vertical jambs.
5. Apply sealant into the outside mullion grooves, top to bottom.
6. With opposing jambs approx. 1/2" apart, place Aluminum Mullion #10408 between windows. Snap on mullion.
7. Carefully lift, or slide windows to a vertical position.
8. Snap on Vinyl Mullion Cover #6297, as shown in assembly.

**Fastener Instructions:**

1. At locations shown in Fastener Detail, drill 1/8" pilot holes, in vertical balance pockets of both windows.
2. Drill 3/8" holes thru first wall of vinyl, at same locations.
3. Fill each fastener hole with sealant.
4. Install #8 x 1 3/4" P.P.H. screws, at same locations.

**Button Installation:**

1. Refill each fastener hole with sealant, snap buttons into holes.

**Sealing Exterior of Mullion:**

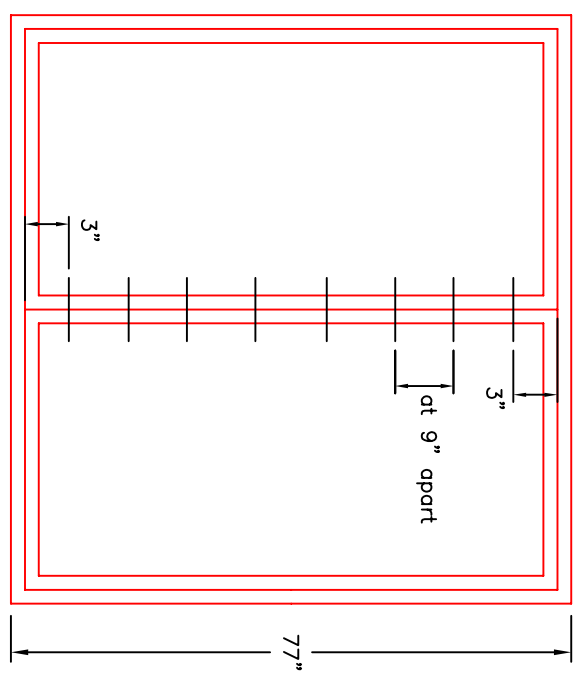
1. Seal the exterior edges of the mullion with sealant, remove excess.

**Drip Cap Installation:**

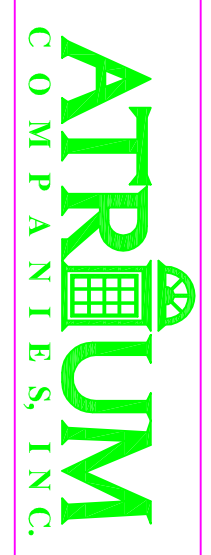
1. Apply a bead of sealant to entire exterior tops of both windows. Fill mullion void with sealant. Apply Drip Cap #1429R and staple to nail fin.

**Mullion Clips Installation:**

1. Prior to installing mulled unit, slide Mullion Clips into mullion interior cavities, top and bottom.



REVISIONS		CHG'D BY
NO.	DATE	DESCRIPTION



MANUFACTURING LOCATIONS:

TITLE			
<b>Series 30 / 230 Impact Picture Window Twin Mullion Detail</b>			
ALLDVI	TEMPER	EST. AREA IN XXXXX	TOLERANCES: XXX = +/- .XXX XXX = +/- .XXX XX DEG = +/- .XX DEG
MATERIALU	SCALE: 3/4 scale	EST. WEIGHT IN LB./FT. XXXXX	SHEET SIZE: ANSI C
DRAWN BY: R. Ignasky	APPROVED BY: Doug H.	EST. WEIGHT IN KG/M XXXXX	DRAWING: 30 Pic Mullion Detail
		DATE: 3/15/06	Sheet 1/1