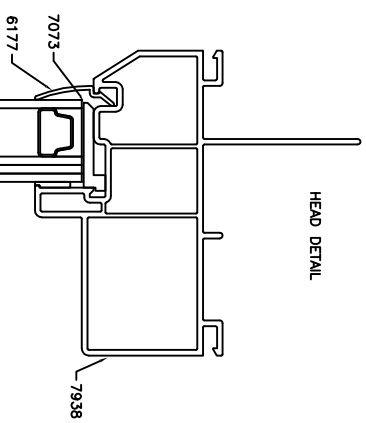
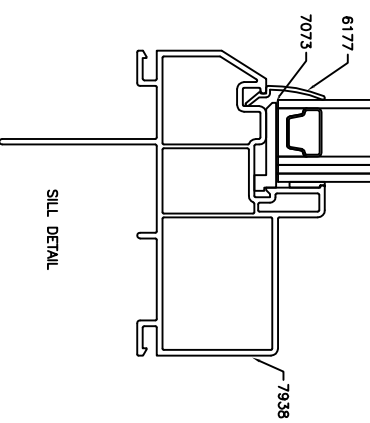


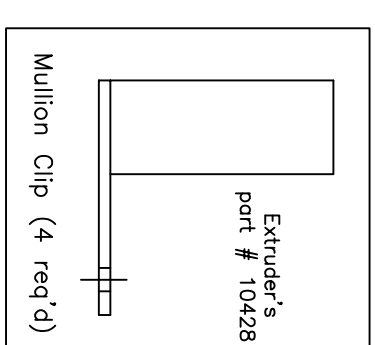
HEAD DETAIL



7/8" OVERALL LAMINATED GLASS



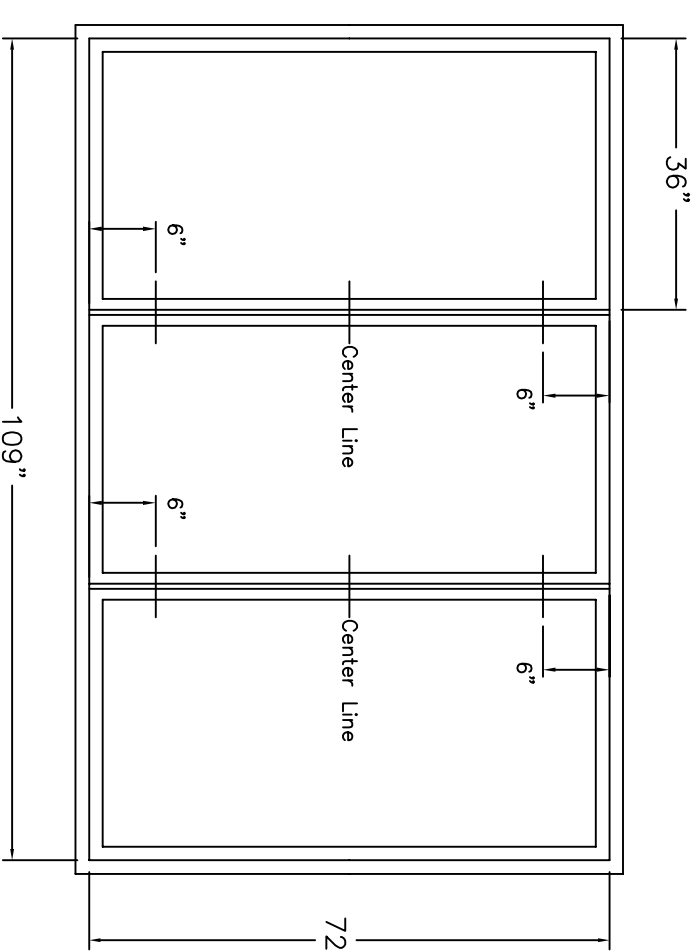
SILL DETAIL



- Mulling Prep Instructions:
1. Determine inside, and outside of windows to be mulled.
  2. Remove opposing nail fins located on vertical jambs.

- Mulling Instructions:
1. Place windows side by side in a vertical position.
  2. Apply a large bead of sealant on vertical jambs, 1" in from inside surface.
  3. Apply sealant in the vertical grooves, outside surface, where mullion will snap-in.
  4. Snap-in Aluminum Mullion #10408, as shown in assembly.
  5. At locations shown in Fastener Detail, drill 1/8" pilot holes (centered) in vertical balance pockets of both windows. Do not install screws thru clips, at this time.
  6. Drill 3/8" holes thru first wall of vinyl, fill each hole with sealant.
  7. Install #8 x 1" P.T.H. screws, refill holes with sealant and snap on buttons.
  8. Snap on Vinyl Mullion Cover #8596, as shown in assembly.

- Field Installation Instructions:
1. At mullion top and bottom, fill open areas with sealant.
  2. Slide Mullion Clips into mullion interior cavities, top and bottom.
  3. At top exterior of unit, apply a large bead of sealant to the top of both windows.
  4. Apply vinyl drip cap #1429R and staple to fin.
  5. Clip Fasteners: install 2 per clip - #10 x 1 3/4" P.P.H. screws.



REVISIONS		NO.	DATE	DESCRIPTION	CHG'D BY	ECN #
X		XXXXXX	XXXXXX	XXXXXXXXXXXXXXXXXX	XXXXXX	ECN-XXXX-XXXX

**ATRUM**  
COMPANIES, INC.

MANUFACTURING LOCATIONS:  
**ADW-13**

TITLE		MATERIAL		SCALE		DATE	
<b>50 P.W. Impact Assembly</b>		ALLOY:	TEMPER:	1-1/2	8-4-07	DRAWING TYPE OR DIE #	
<b>ADW-13 50 PW Multiple Unit Assembly</b>		EST. AREA in: XXXXX	EST. AREA cm: XXXXX	EST. WEIGHT IN lb./ft.: XXXXX	EST. WEIGHT IN kg./m: XXXXX	<b>50 PW TRIPLE</b>	
		TOLERANCES: X.XXX = +/- X.XX, X.XXX = +/- X.XXX, X.X DEG = +/- X.X DEG		SHEET SIZE: ANSI B		Sheet 1/1	
		DRAWN BY: JWL		APPROVED BY: D.Harden			